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Split-

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b>	21870 A
<b>Description:</b> Short Step Installation Kit		<b>Part Number:</b>	K591-113
<b>Dwg:</b>		<b>Qty:</b>	10 <del>20</del>
Ref: D350-591 Rev. F page 17		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty																																																				
1	DC	Issue Traveler	HJ	04.11.09	20																																																				
2	PK	<div><div>Pick:</div><table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>2</td><td>D2171</td><td>Clamp</td><td>B19571 B18377</td></tr><tr><td>2</td><td>D2182B035</td><td>Cushion</td><td>B21185</td></tr><tr><td>4</td><td>D2274</td><td>Clamp Pad</td><td>B21585 B16385</td></tr><tr><td>1</td><td>D2362-3 ✓</td><td>Support Bracket</td><td>B19701</td></tr><tr><td>1</td><td>D2856-400-720</td><td>Abrasion Strip</td><td>B20910</td></tr><tr><td>2</td><td>AN3-37A</td><td>Bolt</td><td>M11721</td></tr><tr><td>4</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr><tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M13735</td></tr><tr><td>4</td><td>AN960JD10</td><td>Washer</td><td>M15102</td></tr><tr><td>6</td><td>AN960JD416</td><td>Washer</td><td>M15321</td></tr><tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15066</td></tr><tr><td>5</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15020</td></tr></tbody></table></div>	Qty	Part Number	Description	Batch	2	D2171	Clamp	B19571 B18377	2	D2182B035	Cushion	B21185	4	D2274	Clamp Pad	B21585 B16385	1	D2362-3 ✓	Support Bracket	B19701	1	D2856-400-720	Abrasion Strip	B20910	2	AN3-37A	Bolt	M11721	4	AN4-20A	Bolt	M12082	1	AN4-22A	Bolt	M13735	4	AN960JD10	Washer	M15102	6	AN960JD416	Washer	M15321	2	MS21042L3	Nut (or -3)	M15066	5	MS21042L4	Nut (or -4)	M15020	JL	04-11-15	10
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3	QC4	Inspect Kit 100% for Completeness on the W/O	CL	04/11/23	10																																																				
4	ST	Identify and Stock	CL	04/11/23	10																																																				
5	AC	Cost / part 47.24	SAC	04-11-25	10																																																				
6	DC	Close W/O 47.24 Inspect Level 21	HJ	04.11.26	10																																																				

Rev	Date	Change	Revised By	Approved
A	01.04.26	New issue	EC	
B	01.07.06	Removed paper work and added Inspection level 21	SM	
C	04.11.09	Reformat	KJ/JLM	

RELEASED  
17/11/09

